

Type -Examination Report of Special Equipment (LIFT)

Product Category	Lift Safety Protection Device
Equipment Type	Lift Ascending Car Overspeed Protection Means (speed reducing element)
Product Name	Traction Machine Brake
Model/Type	BLB
Manufacturer	Shenyang Bluelight Drive Technology Co., Ltd
Applicant	Shenyang Bluelight Drive Technology Co.,Ltd

SHENZHEN INSTITUTE OF SPECIAL EQUIPMENT INSPECTION AND TEST GUANGDONG STATION OF ELEVATOR QUALITY SUPERUISION AND TEST

Notes

1. This report is obtained based in the type-examination compliance with Regulation for Type Tests of Elevators (TSG T7007-2016, Including No.1 amending list).

2. This report must be printed or filled out in fountain pens/sign pens with neat and clear handwriting, no alternation.

3. The report is invalid if not signed by signature, and it is also invalid without approval number of the type testing organization, special seal for report and paging seal.

4. There will be two versions of the report: electronic and printed formats. They are equal in authorities.

5.Any discrepancy about the report from applicant should be raised within 15 working days after receiving the report.

6. The report is responsible for the tested sample only.

Name of Type Test Organization: Shenzhen Institute of Special Equipment Inspection and Test

Address of Type Test Organization: 1032 Honggang Road, Luohu District, Shenzhen

Approval No. TS7610038-2021

Postcode: 518029

Branch Name: LongHua QingHu Branch of Shenzhen Institute of Special Equipment Inspection and Test

Branch Address: 50 QingCui Road, QingHu, LongHua Block, LongHua District,

Shenzhen, Guangdong Province, China

Postcode: 518109

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Equipment Name	Lift Ascending Car Overspeed Protection Means (speed reducing element)			
Product Name	Traction machine brake	Product Model	BLB	
Product No.	S17A013301 / S17A013302	Manufacture Date	2-Dec-2020	
Name of Applicant	Shenyang Bluelight Drive Technology Co.,Ltd	unified social credit identifier	91210112715754447D	
Registered Address of Applicant	NO.37, XINSHIJI ROAD, HUNNAN I	NEW DISTRICT, S	SHENYANG, CHINA	
Manufacturer	Shenyang Bluelight Drive Technolog	y Co.,Ltd		
Manufacturing Address	NO.37, XINSHIJI ROAD, HUNNAN I	NEW DISTRICT, S	SHENYANG, CHINA	
Type of Examination	Consistency Verification	Inspection Date	6-Jan-2021	
Sample No.	20201262	Sample Status	Normal	
Inspection Place	LongHua QingHu Branch of Shenzhen Institute of Special Equipment Inspection and Test			
Inspection Condition	Temperature: 15 ℃;Humidity: 50 %RH			
Standard for Inspection	•			
Conclusion	Passed			
Note	Document ID No. XPSQ2020120041	IAENBG.		
Inspected by:	育刻扶 Date: 22-Jan-2021	Agency Approval N	umber: TS7610038-2021	
Reviewed by:	除: ポ≇ ;┉ Date: 22-Jan-2021		(Stamp)	
Approved by:	张怀/框 Date: 22-Jan-2021		Issued Date: 22-Jan-202	

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Equipment Name		Lift ascending car overspeed protection means (speed reducing element)			
Product Nam	ie	Traction Machine Brake	Model/Type	BLB	
Working cond	dition	Indoor	Explosive-proof type	Not applicable	
No-load syster	em mass	1400kg-12000kg	Rated load range	450kg-2500kg	
Type of actio	n Part	Traction machine brake	Car-side Mass Range	610kg-5375kg	
Range of Bal Factor	ance	0.4-0.5	Suspension Ratio	2:1	
Tripping Speed Range of braked part		1.16m/s-7.66m/s	Using of Balance Chain or Rope	Yes	
Overspeed	Name	Overspeed governor	Model	1	
Monitoring device	Rated speed range	0.50m/s-3.0m/s	Triggering speed range	0.58m/s-3.83m/s	
	Туре	BLB	Structure Type	Straightly driving electromagnetic dr	
Traction	Action part	Traction Sheave	Quantity	2	
machine brake	Friction element material	Non-asbestos rubber carbon fiber	Triggering Mode	Electric Trigger	
	Elastic element type	Cylindrical helical compression spring			

2. Technical documents check and results

No.	Item No.	Items	Results	Conclusions
1	Q5.1	Certificate and related technical documents	Completed	Passed
2	Q5.2	Q5.2 Technical data		Passed
3	Q5.3	Main design drawing	Completed	Passed

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3. Sample check and test

1. Test item and results

No.	item code and name	item contents and requirements	Results	Conclusi on
1	Q6.1 Action Part	 Speed reducing element shall act: (1) to the car; or (2) to the counterweight; or (3) on the rope system(suspension or compensating); or (4) traction sheave (e.g.on the traction sheave directly or on the same shaft in the immediate vicinity of the sheave) Note: Instantaneous safety gear cannot be used as speed reducing element of Ascending Car Overspeed Protection Means. 	Action part:: <u>(4)</u>	Passed
		Stopping test should be performed to Q6.2.4 on the entire elevator or simulation such as test bed. The stopping test must meet the following requirements: 2.1 When speed monitoring element acts, speed reducing element shall cause the car to stop, or at least reduce its speed to that for which the counterweight buffer is designed.	Meet the requirements	Passed
		2.2 The means shall not allow the retardation of the empty car in excess of 1 gn during the stop phase.	Max. deceleration: <u>0.541</u> g_n	Passed
		2.3 After its release, the means shall be in condition to operate.	Meet the requirements	Passed
		2.4 After tests, there shall be no fracture, deformation and other changes(for example, cracks , deformation or wear of the gripping elements, appearance of the rubbing surface)	Meet the requirements	Passed
2	Q6.2 Stopping test	 2.5 For Lift Ascending Car Overspeed Protection Means (speed reducing element) which apply to different weights, the type-test agency shall experiment 4 times respectively with both maximum weight and minimum weight. If it requires adjustment, the agency shall verify the availability of the formula or table provided by the applicant through appropriate approaches (if there is no better way, the median of the two weights can be used for testing), one-time verification is allowed; if adjustment is no required, verification is not necessary. 2.6 For Lift Ascending Car Overspeed Protection Means (speed reducing element) which apply to different speeds, the type-test agency shall experiment 4 times respectively with both maximum speed and minimum speed. If it requires adjustment, the agency shall verify the availability of the formula or table provided by the applicant through appropriate approaches (if there is no better way, the median of the two speeds can be used for testing), one-time verification is allowed; if adjustment is no required, verification is not necessary. 2.7 For Lift Ascending Car Overspeed Protection Means (speed reducing element) which apply to both different weights and different speeds, the type-test agency shall experiment 4 times respectively with maximum weight, maximum speed and minimum weight, maximum speed. If it requires adjustment, the agency shall verify the availability of the formula or table provided by the applicant through appropriate approaches (if there is no better way, the median of the two speeds can be used for testing), one-time verification is allowed; if adjustment is no required, verification is not necessary. 	Meet the requirements	Passed

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No.	item code and name	item contents and requirements	Results	Conclusi on
3	Q6.3 External Energy	If the means requires external energy to operate, the absence of energy shall cause the lift to stop and keep it stopped. This does not apply for guided compressed springs.	Energy of the brake part: <u>guided</u> <u>compressed</u> <u>spring</u>	Passed
4	Q6.4 Electric Safety Device	The means shall operate an electric safety device if it is engaged. Note Q-4: When counterweight overspeed governor-safety gear system is adopted, the electrical safety device can be installed on the counterweight overspeed governor. When traction machine brake is taken as speed reducing element of ascending car overspeed protection means, the electrical safety device can be installed on the speed monitoring element.	Meet the requirements	Passed
5	Q6.5 Release	The release of the means shall not require the access to the car or the counterweight.	Meet the requirements	Passed
6	Q6.6 Triggering Mode	If speed reducing element is applied to different trigger modes, it shall take 4 times of trigger action tests of trigger mechanism respectively for other trigger modes. Each test shall have normal and reliable action.	Not applicable	/
7	Q6.7 Reset Mode	If speed reducing element is applied to different reset modes, it shall take 4 times of reset action tests of reset mechanism complementally for other reset modes. Each test shall have normal and reliable action.	Not applicable	/
8	Q6.8 Triggering Force	When mechanical-trigger speed reducing element is acted by triggering, the required trigger force shall be no more than the value given by the test applicant. The test shall be carried out three times, each test shall meet the requirement.	Not applicable	/
9	Q6.9 Triggering Distance	When mechanical-trigger speed reducing element is acted by triggering, the required trigger distance shall be no more than the value given by the test applicant. The test shall be carried out three times, each test shall meet the requirement.	Not applicable	/
10	Q6.10 Nameplate	There should be nameplate on the lift ascending car overspeed protection device, with the information below: (1)Product name, model; (2)Name of manufacturer and manufacturing address; (3)Name or logo of the type-test agency; (4)Allowed system mass range; (5)Allowed rated load system mass range; (6)Triggering speed range; (7)Product No. (8)Manufacture data.	Meet the requirements	Passed

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2. Test Data and Chart

2.1 Test 4 times with the rated speed 0.50m/s, rated load 450kg, system mass 1400kg.

Test No.	The maximum tripping speed (m/s)	The average deceleration (g _n)	The maximum deceleration (g _n)	The braking distance(mm)
1	0.609	0.348	0.512	54
2	0.592	0.312	0.452	57
3	0.633	0.290	0.440	70
4	0.615	0.262	0.391	74

2.2 Test once with the rated speed 0.50m/s, rated load 1500kg, system mass 6700kg.

Test No.	The maximum tripping	The average	The maximum	The braking
Test NO.	speed (m/s)	deceleration (gn)	deceleration (gn)	distance(mm)
1	0.657	0.264	0.431	83

2.3 Test once with the rated speed 3.0m/s, rated load 1500kg, system mass 6700kg.

The maximum tripping Test No.		The average	The maximum	The braking
Test No.	speed (m/s)	deceleration (gn)	deceleration (g _n)	distance(mm)
1	4.121	0.397	0.541	2180

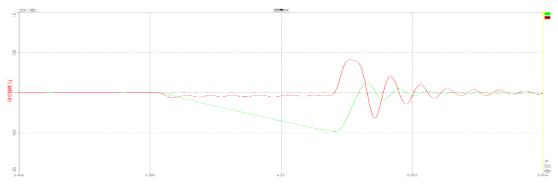
2.4 Test 4 times with the rated speed 3.0m/s, rated load 2500kg, system mass 12000kg.

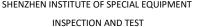
Test No.	The maximum tripping speed (m/s)	The average deceleration (g _n)	The maximum deceleration (g _n)	The braking distance(mm)
1	4.094	0.255	0.406	3350
2	4.066	0.257	0.308	3279
3	4.003	0.261	0.307	3129
4	4.131	0.264	0.312	3295

2.5 Stopping Test Curves

(1) Test 4 times with the rated speed 0.50m/s, rated load 450kg, system mass 410kg.

The 1st test



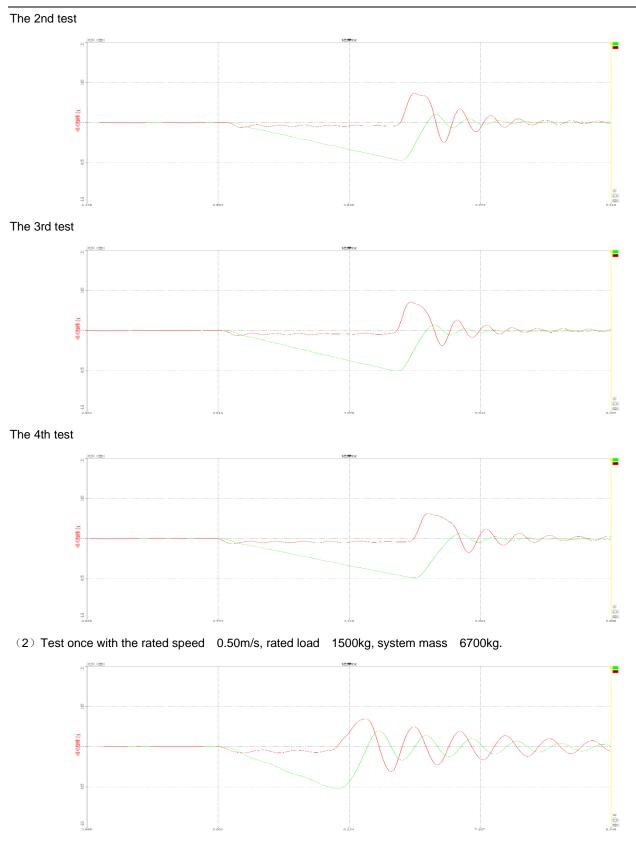


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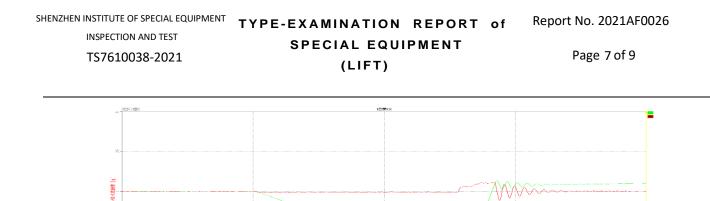
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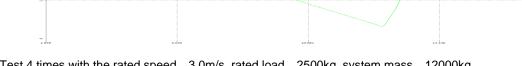
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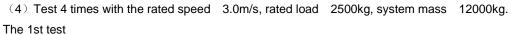
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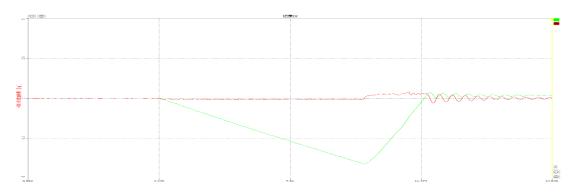


⁽³⁾ Test once with the rated speed 3.0m/s, rated load 1500kg, system mass 6700kg.



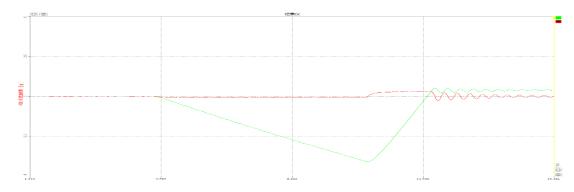




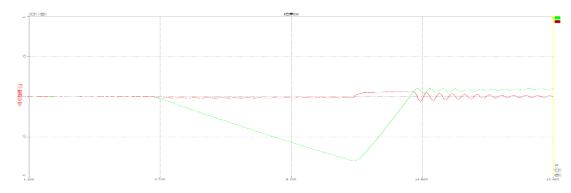


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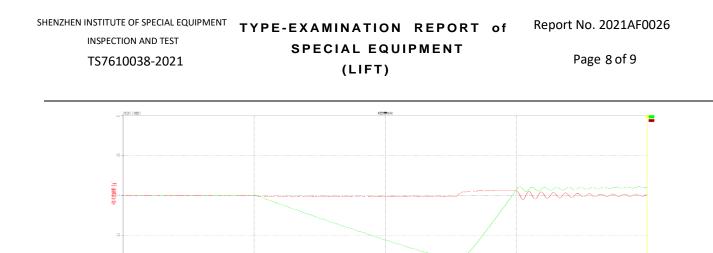
The 2nd test



The 3rd test

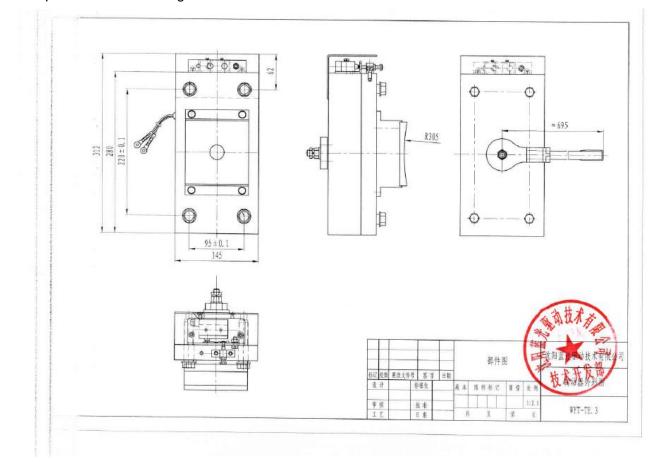


The 4th test



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3. Sample Photo and drawing



4 .Additional Information

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4. Changes of The Type-Examination Report

If the name or address of the applicant (or oversea manufacturer) has any change, please submit a change request with related supporting evidence to the previous type-test agency. After confirmation, the agency will indicate the change on the change record page. The change record see the attached page (If any).

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